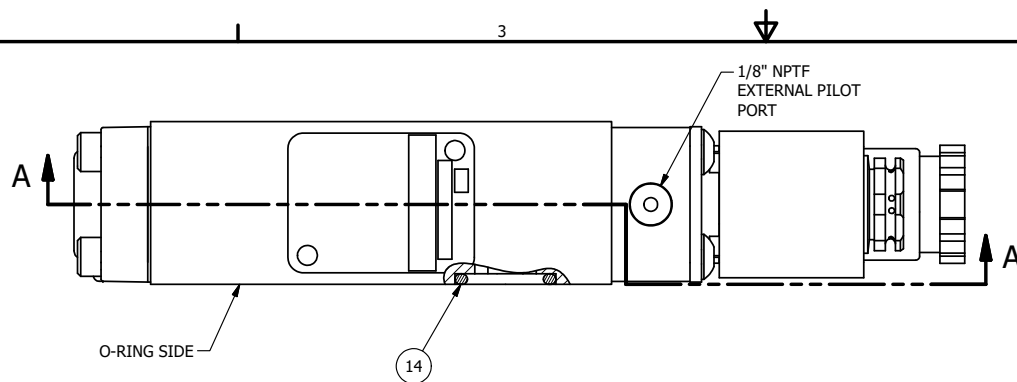
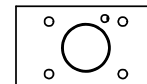
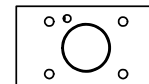


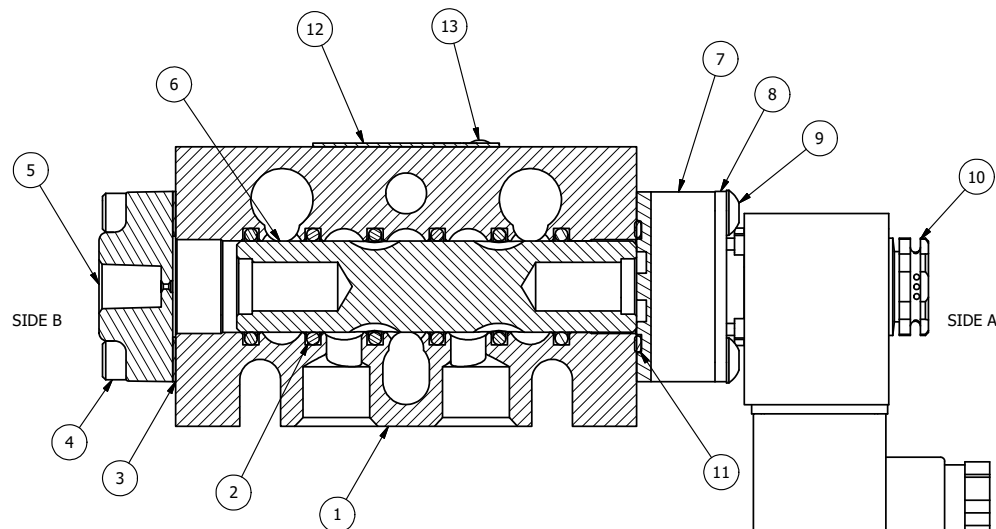
POSITION GASKET ON END OF VALVE
TO SEAL PILOT HOLE
SIDE 'B' ONLY



ALIGN PILOT AND SLOT IN ADAPTOR
WITH GASKET IN BETWEEN, SIDE 'A' ONLY
(ADAPTOR SHOULD BE INSTALLED AS SHOWN)
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:

1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



SECTION A-A
SCALE 1 : 1

14	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
11	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
10	1	V-562	NUT, SOLENOID, SIDE EXHAUST
9	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
8	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	1	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	PEC3	END CAP, PILOT, 380 AL, 1/4" & 3/8" VALVE
4	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-10E	FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL $\pm .01$
3-PL DECIMAL $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 1/2^\circ$



**AAA PRODUCTS
INTERNATIONAL**
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna DATE: 9/21/2026

CHECKED: KWalte DATE: 9/21/2026

SCALE: 1 : 1 SHEET: 1 OF 1

RELEASED: HWomack DATE: 9/21/2026

TITLE:
**3/8" STACK, SNGL SOL, 2 POS,
PILOT RTRN, INTR SAFE, 24VDC,
SOL SIDE VENT, EXT PILOT**

PART NO.:
EBSR3ACZ 24VDC

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valves\Assembly Standards\ASR\Draws\EBSR3ACZ 24VDC.dwg